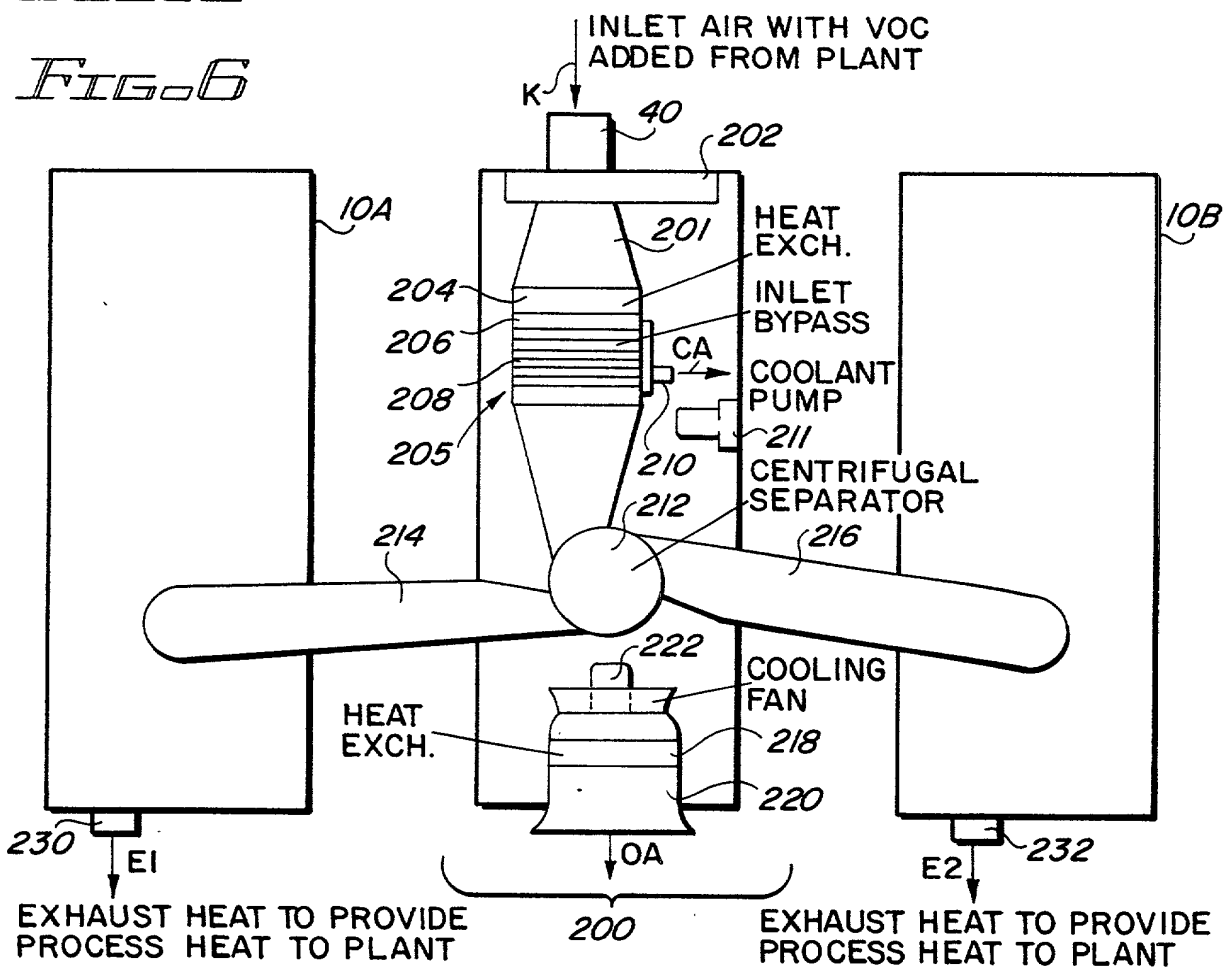


FIG. 2



EXHAUST HEAT TO PROVIDE
PROCESS HEAT TO PLANT

EXHAUST HEAT TO PROVIDE
PROCESS HEAT TO PLANT

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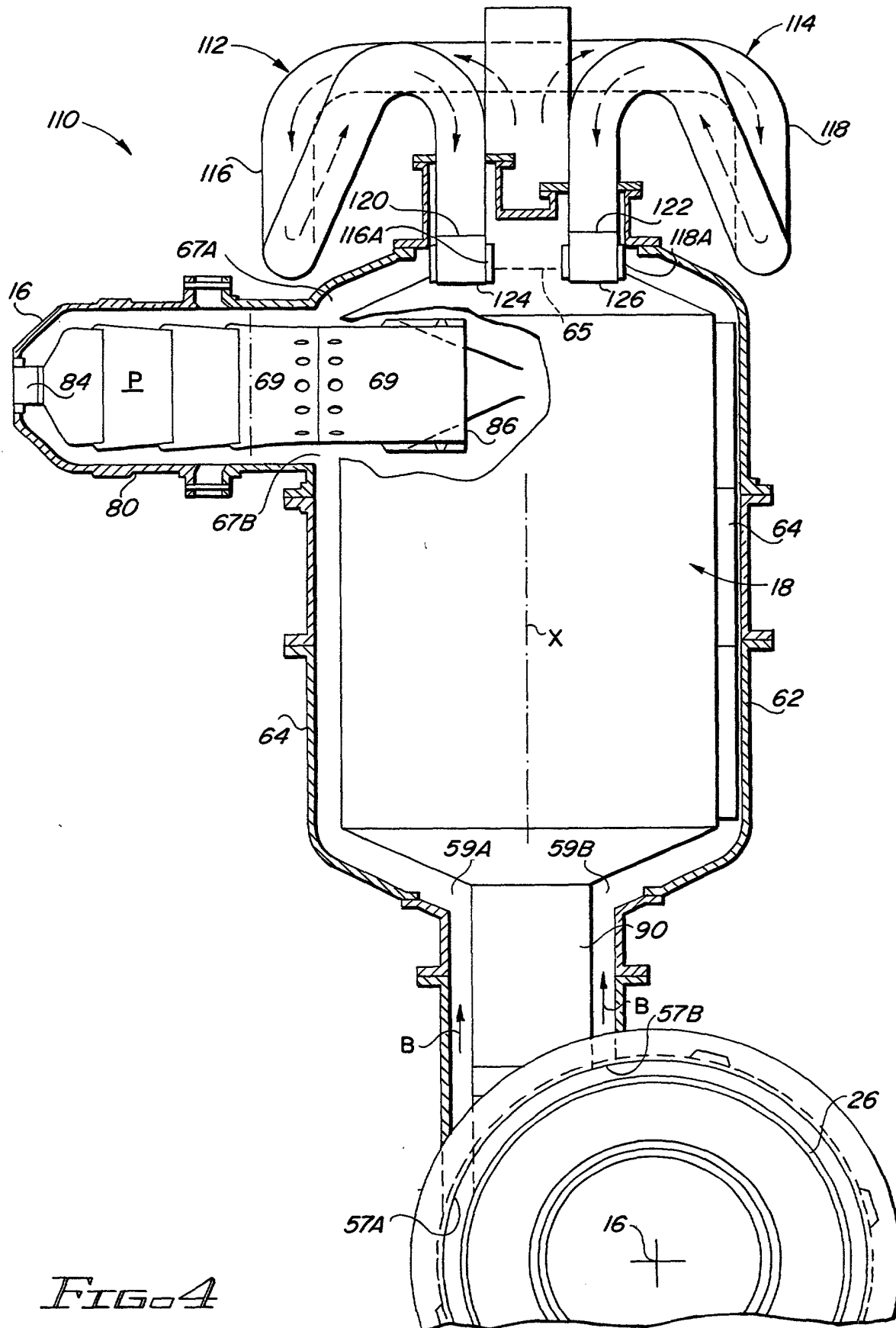


FIG. 4

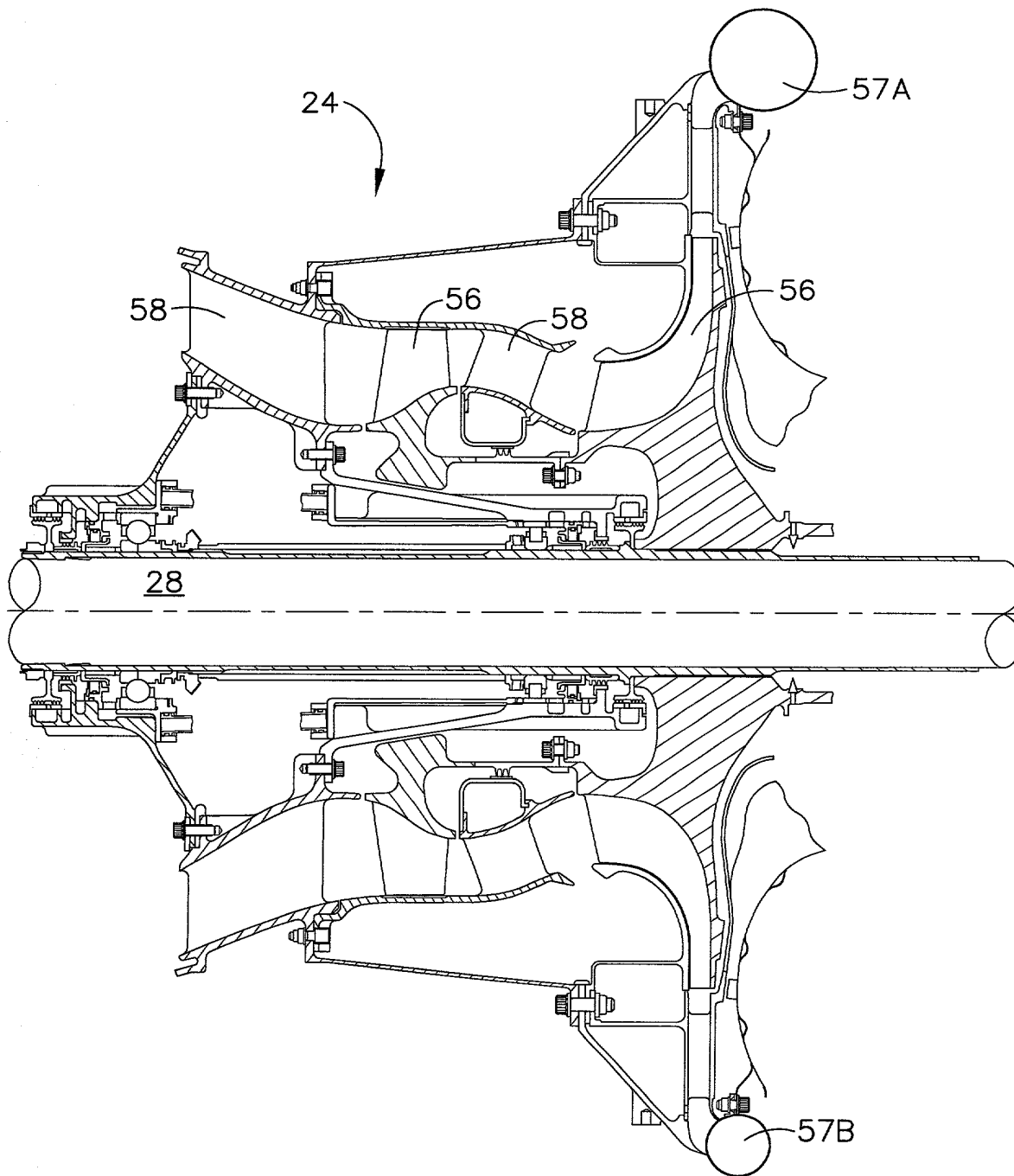


FIG. 5

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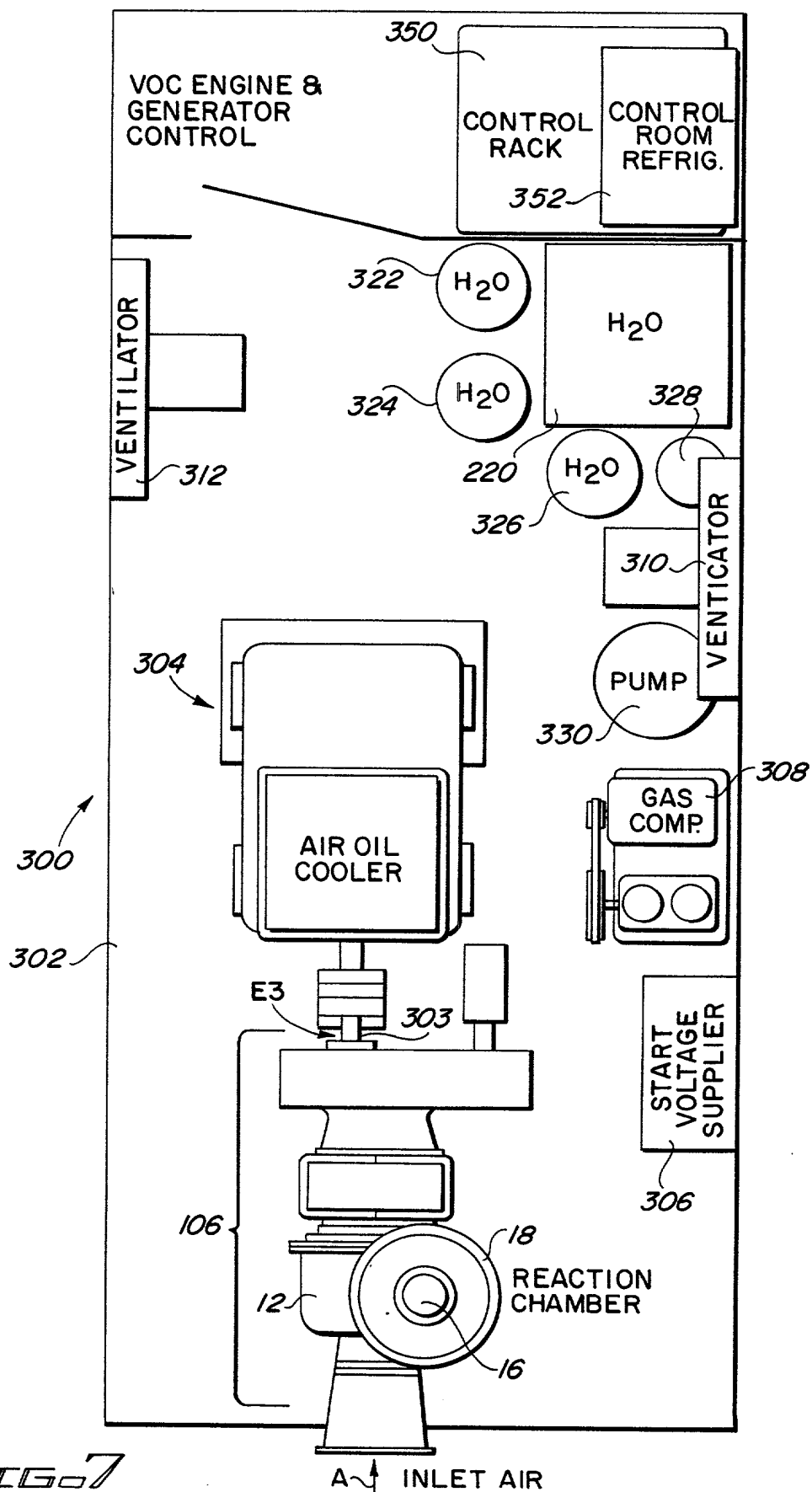


FIG. 7